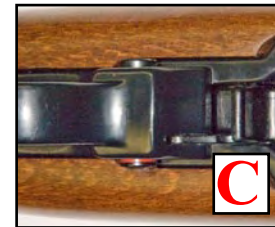


# 10/22 Fusion Rifle System

1. With the rifle pointing in a safe direction, remove the magazine, open the bolt and visually make certain there is not a cartridge in the chamber. Then, allow the bolt to close. The rear sight leaf should be down and the hammer should be cocked.



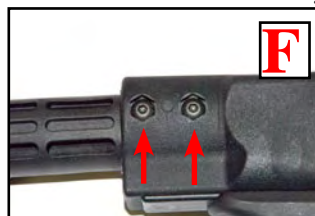
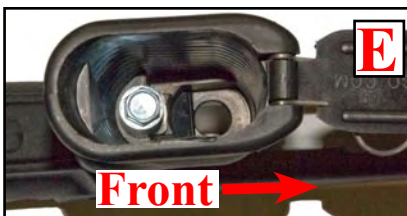
2. Loosen the barrel band screw and remove the barrel band (A). Remove the take down screw (B). Position the safety so an equal amount of the button is exposed on each side (halfway between safe and fire). This is done to ensure ease of removal and eliminate the possibility of damage to the original stock during removal (C).



3. Swing the barrel-receiver assembly upward away from the forearm of the stock. Be careful the two receiver cross pins and the bolt stop pin do not fall out during removal (D).



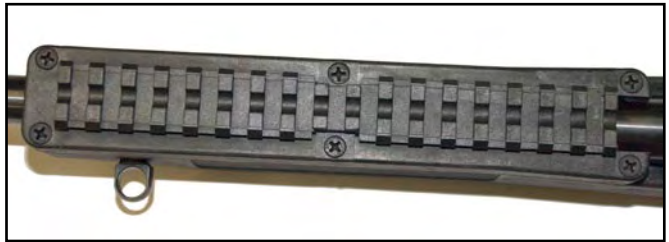
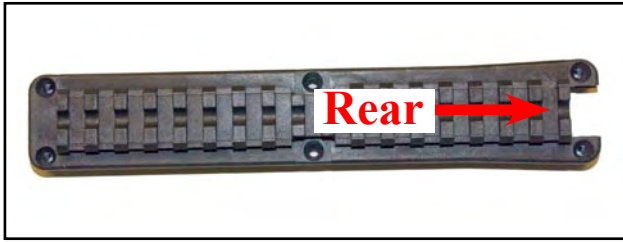
4. Place the pistol grip on the base of the stock and slide it forward until it stops on the protruding lug on the stock body. Use the silver 2.25" hex head screw provided to secure the grip in the upper hole of the grip (E). A drop of light oil, grease or even liquid soap will ease the installation; use a 3/8 socket. Insert the T6 stock tube into the rear of the main body, ensuring that the holes line up. Use the enclosed black bolts and nuts to secure the tube into the main stock body (F). The front swivel can now be inserted at the front of the rifle on either side using the remaining black bolt (G).



5. Position the safety so that an equal amount of the button is exposed on each side, as was done in picture C. Insert the barreled receiver into the stock by placing the receiver end into the stock body first then lower the barrel into the stock. Replace the takedown screw.



6. Place the railed upper handguard over the rifle barrel with the open end of the handguard facing the rear sight and secure using the six screws supplied.



7. The 10/22 Fusion Stock comes with two tubes. One tube is slanted to allow easy use of the iron sights. The straight tube is for use with optics. To change the tubes simply remove the adjustable stock by pulling up the lever used to change positions and pull until the stock separates from the tube. Remove the two bolts holding the tube on and switch out the tubes. Install in the reverse order.



8. Be sure to check all bolts and screws to ensure they are tight. You are now ready to use your new stock!

